



## TECHNICAL DATA

### PREACTION FOAM/WATER SYSTEM SUPPLIED BY BLADDER TANK

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

## 1. DESCRIPTION

A Preaction Foam/Water System Supplied by a Bladder Tank is a standard preaction system capable of discharging a foam/water solution automatically through any sprinklers that operate. A Preaction Foam/Water System Supplied by Bladder Tank with a hydraulically actuated Halar® Coated Deluge Concentrate Control Valve consists of a standard preaction system using a Viking deluge valve complete with full standard preaction trim, detection, and releasing devices on the water supply line, a concentrate controller-proportioning device with appropriately sized orifice, a hydraulically actuated Viking Halar® coated concentrate control deluge valve on foam concentrate line, a foam concentrate bladder tank, and trim and foam agent.

## 2. LISTINGS AND APPROVALS

No formal approval as a system. Main component approvals listed below.

- Deluge Valve and Trim
  - UL Listed - Guide VLFT
  - FM - Automatic Water Control Valves
- EZR Swing Check Valve and Trim
  - UL Listed - Guide HMER
  - FM - Single Check Valves
- Concentrate Controller (Proportioner)
  - UL Listed - Guide GFGV
  - FM Approved - Low Expansion Foam Systems
- Halar® Coated Concentrate Control Valve (CCV)
  - UL Listed - Guide VLFT
  - FM Approved - Automatic Water Control Valve as standard deluge valve. No formal approval available for coating.
- Foam Concentrate
  - UL Listed - Guide GFGV
  - FM Approved - Low Expansion Foam Systems
- Viking Bladder Tank ASME Sect. VIII Certified
  - UL Listed - Guide GHXV
  - FM Approved - Low Expansion Foam Systems

## 3. TECHNICAL DATA

### Specifications:

Refer to individual component technical data.

### Material Standards:

Refer to individual component technical data.

### Ordering Information:

Refer to Tables 1 through 4.

Viking Technical Data may be found on  
The Viking Corporation's Web site at  
<http://www.vikinggroupinc.com>.  
The Web site may include a more recent  
edition of this Technical Data Page.

## 4. INSTALLATION

### A. Discharge Devices

- Standard spray sprinklers
- Hose reels and hand lines
- Other approved dispensing devices

### B. General Instructions And Warnings

1. Refer to the Warnings and General Notes in the "Foam Design" section of the *Viking Foam Systems Design Data* book.
2. Refer to specific technical data sheets, acceptable installation standards, codes and Authority Having Jurisdiction for additional installation, operation, and maintenance instructions.
3. Inspections - It is imperative that the system be inspected and tested on a regular basis. See Inspection, Tests, and Maintenance.
4. **WARNING** - Any system maintenance or testing that involves placing a control valve or detection system out of service may



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eliminate the fire protection of that system. Prior to proceeding, notify all Authorities Having Jurisdiction. Consideration should be given to employment of a fire patrol in the affected area.

5. The valve, trim, and assembly must be installed in an area not subject to freezing temperatures or physical damage.

### C. Design & Installation

**WARNING:** Locate all portions of the foam/water system subject to freezing, in a heated area.

1. Refer to the Special Notes section on page 40e and Warnings and General Notes on pages 2a-d in the "Foam Design" section of the Viking foam data book.
2. Install the preaction valve (C) and trim in accordance with the *Viking Engineering and Design Data* book.
3. Install the proportioning device, concentrate controller with integral orifice (B), in riser piping. (See Note A and B, Page 40e)
4. Install foam solution test valve (16) and system isolation valve (17).
5. Install hydraulically actuated Halar® coated Viking concentrate control deluge valve (D) and associated trim including a removable spool piece as indicated on Figure 3 and trim charts or technical data pages.
6. Install bladder tank (A) in accordance with the manufacturer's instructions with connections as shown on Figures 1 - 3.
  - a. Locate the tank as close as practical to the system riser. (See Special Note B on Page 40e.)
  - b. Allow enough room around the tank to service the bladder.
  - c. Allow access to the tank for filling from barrels of foam concentrate.
  - d. Install the pipe from the riser to the tank as indicated on Figures 1 - 3. **The tank water supply piping (11) from the riser which supplies the bladder tank (A). The tank water supply piping connection for a preaction system should be installed below the preaction valve as shown on Figures 1 - 3. This is to eliminate the possibility of allowing compressed air into the bladder tank, which could damage the bladder. This will also prevent the accidental draining of the bladder tank water supply piping and tank, when draining the system riser. Install the piping from the tank (A) to the concentrate controller (B) as straight as possible.**
  - e. All valves and devices should be located for easy access for operation and maintenance.
7. Pressurize System:
  - a. Verify that water supply valve (9) is closed, close tank water supply control valve (10), then place the preaction valve (C) in service as follows (see installation instructions on Viking Technical Data Sheet). Open system isolation valve (17) if closed.
  - b. Set release and detection system according to installation instructions for type of preaction system used. Pressurize system piping with air pressure per installation instructions for the type of preaction system being used.
  - c. Prime both Viking deluge valves (C & D) by opening the priming valve on the preaction deluge valve (C) trim. Bleed off any air pressure trapped in the priming line (12) to the Viking Halar® coated concentrate control valve (D) by opening the 3-way pressure gauge valve (13). Once air pressure has been relieved, close the 3-way valve and plug outlet. Re-open 3-way valve to maintain pressure on gauge (13).
  - d. When pressure in preaction deluge valve (C) and the concentrate control valve (D) priming chambers equal system water supply pressure, turn on system water supply by opening main drain on preaction deluge valve (C) and partially opening water supply valve (9). When water appears at main drain, slowly close main drain. Before fully opening water supply control valve (9), place alarm test shut-off valve in alarm position.
  - e. Place bladder tank (A) in service by following manufacturer's instructions, except to slowly open concentrate control shut-off valve (8\*\*\*) to allow foam concentrate to flow slowly to the Viking Halar® coated concentrate control deluge valve (D). With system fully set, fully open and secure water supply control valve (9).
  - f. Verify normal valve positions and secure in proper position (see system components table).
  - g. Check for and repair any leaks.

### D. Removing The System From Service And Returning The System To Service

**WARNING:** See Warning on Page 40e, Item 6 - Inspections, Tests, and Maintenance

1. For system and riser piping maintenance and service.
  - a. Close water supply control valve (9) and shut-off supervisory air supply to system piping.
  - b. Close concentrate shut-off valve (8\*\*\*) and tank water supply valve (10).
  - c. Open all drain valves on pre-action system.
  - d. Leave system isolation valve (17) open.
  - e. Refer to instructions for removing the preaction deluge valve (C) from service in the *Viking Engineering and Design Data* book.
  - f. Perform maintenance and service on system and riser piping.
  - g. With tank water supply valve (10) closed, place the preaction deluge valve (C) in service as follows (see installation instructions in the *Viking Engineering and Design Data* book).



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- h. Set release and detection system according to installation instructions for type of preaction system being used. Pressurize system piping with air pressure per installation instructions for the type of preaction system being used.
  - i. Prime both Viking deluge valves (C & D) by opening the priming valve on the deluge valve (C) trim. Bleed off any air pressure trapped in the priming line to the concentrate control valve (D) by opening the 3-way pressure gauge valve (13). Once air pressure has been relieved, close the 3-way valve and plug the outlet. Re-open 3-way valve to maintain pressure on gauge (13).
  - j. When pressure in deluge valve (C & D) priming chambers equal system water supply pressure, turn on system water supply by opening main drain on preaction deluge valve (C) and partially opening water supply valve (9). When water appears at main drain, slowly close main drain. Before fully opening water supply valve (9), place alarm test shut-off valve in alarm position. Verify system isolation valve (17) is open.
  - k. Open tank water supply valve (10) and concentrate shut-off valve (8\*\*\*). With system fully set, fully open and secure water supply control valve (9).
  - l. Verify normal valve positions and secure in proper position (see system components table).
  - m. Check for and repair any leaks.
2. For tank maintenance and service - While leaving preaction deluge system in service.
    - a. Close concentrate shut-off valve (8\*\*\*) and tank water supply (10).
    - b. Follow tank manufacturer's procedures for removing from service, and perform maintenance.
    - c. To return to service, close water supply control valve (9) and verify Viking Halar® coated concentrate control valve (D) and preaction valve (C) are closed. Follow tank manufacturer's procedure for returning bladder tank to service, except to slowly open concentrate control shut-off valve (8\*\*\*).
    - d. Verify that concentrate shut-off valve (8\*\*\*), tank water supply (10) and system isolation valve (17\*) are open. Verify preaction deluge valve (C) is primed, then open water supply control valve (9).
    - e. Verify normal valve positions and secure in proper position (see system components table).
    - f. Check for an repair any leaks.
  3. For total system maintenance and service:
    - a. Close water supply control valve (9), concentrate control shut-off valve (8\*\*\*), and tank water supply valve (10).
    - b. Shut off preaction system air supply and bleed off air pressure. Open all drain valves on preaction deluge system
    - c. Leave system isolation valve (17) open.
    - d. Refer to instructions for removing the preaction deluge valve (C) from service. See appropriate Viking Technical Data Sheet.
    - e. Perform maintenance and service as required.
    - f. Refer to the Special Notes on page 30c and the Warnings and General Notes on pages 2a-d in the "Foam Design" section of the Viking foam data book.
    - g. Place the preaction valve (C) in service as follows (see installation instructions on Viking Technical Data Sheet). Open system isolation valve (17) if closed.
    - h. Set release and detection system according to installation instructions for type of preaction system used. Pressurize system piping with air pressure per installation instructions for the type of preaction system being used.
    - i. Prime both Viking deluge valves (C & D) by opening the priming valve on the preaction deluge valve (C) trim. Bleed off any air pressure trapped in the priming line (12) to the Viking Halar® coated concentrate control valve by opening the 3-way pressure gauge valve (13). Once air pressure has been relieved, close the 3-way valve and plug outlet. Re-open 3-way valve to maintain pressure on gauge (13).
    - j. When pressure in preaction deluge valve (C) and concentrate control valve (D) priming chambers equal system water supply pressure, turn on system water supply by opening main drain on preaction deluge valve (C) and partially opening water supply valve (9). When water appears at main drain, slowly close main drain. Before fully opening water supply control valve (9), place alarm test shut-off valve in alarm position.
    - k. Place bladder tank (A) in service by following manufacturer's instructions, except to slowly open concentrate control shut-off valve (8\*\*\*). With system set, fully open and secure water supply control valve (9).
    - l. Verify normal valve positions and secure in proper position.
    - m. Check for and repair any leaks.

### E. Troubleshooting

1. For operating and maintenance instructions pertaining to Viking manufactured equipment, refer to the appropriate Viking Technical Data Sheet.
2. For operating and maintenance instructions pertaining to foam equipment manufactured for Viking, refer to the appropriate section of the Viking foam data book.
3. For operation and maintenance instructions for all other equipment, refer to appropriate equipment data.



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### F. Emergency Instructions

1. During and after a fire:
  - a. Make sure the fire is OUT! Make a complete inspection of all areas covered by this system, including areas not involved in the fire. Place a fire watch in the entire area until the system is back in service.
  - b. Close the tank water supply valve (10) then close the system water supply control valve (9). Post a person at the valve ready to turn it back on should the fire rekindle.
  - c. Open the flow test angle valve, system drain valve, and all auxiliary drain valves. Close drain valves once the system has completely drained.
  - d. Replace any fused sprinklers in the pilot line (if so equipped), and any fused sprinklers in the preaction system, with the same type and temperature rating as were removed. Check all releases and/or detectors in the fire area for damage.
  - e. Isolate the bladder tank (A) by closing the concentrate control shut-off valve (8\*\*\*) and verify that the tank water supply control valve (10) is closed.
  - f. Check the level of foam concentrate and refill the foam concentrate bladder tank (A) by following tank manufacturer's instructions. Always replace the foam concentrate with the same brand and type as that being used currently. Note: Never intermix different types or brands of foam concentrate, as this could cause them to gel or solidify, and render the concentrate useless.
  - g. Return the complete system to service by following the procedure listed in Section 4-D-1, Steps g through m.
  - h. Perform quarterly test.
  - i. Fire can damage piping and supports, so call your Viking representative for assistance in obtaining a complete inspection and additional replacement sprinklers. For additional details, see technical data sheets for specific device.

**NOTE:** If replacement foam concentrate is not immediately available, activate the preaction system portion of the foam/water system until the replacement concentrate arrives.

2. For emergency shut down of the complete system:
  - a. Close main water supply valve (9).
  - b. Close concentrate control shut-off valve (8\*\*\*) to eliminate the flowing of the foam concentrate to the hydraulically actuated Viking Halar® coated concentrate control deluge valve (D) and the concentrate controller (B).
  - c. Open main drain.
  - d. Close tank water supply control valve (10) to reduce the pressure on the bladder tank (A).
  - e. Completely drain system.
  - f. Repair the damaged portion of the discharge system, or perform emergency maintenance as required.
  - g. Return the riser and foam system to service by following the procedure listed in Section 4-D-1, Steps g through m.
3. If the foam concentrate pipe system is damaged:
  - a. Close the concentrate control shut-off valve (8\*\*\*) to eliminate the flowing of the foam concentrate to the hydraulically actuated Viking Halar® coated concentrate control deluge valve (D) and the concentrate controller (B).
  - b. Close the tank water supply control valve (10) to reduce the pressure on the bladder tank (A).
  - c. Verify that the Viking Halar® coated deluge concentrate control valve (D) is closed by observing water pressure gauge (13). If the water pressure gauge reads the same or higher than the system water pressure gauge located on the Viking preaction deluge valve (C), the Halar® coated Viking concentrate control deluge valve (D) is closed.
  - d. Repair the damaged portion of the foam concentrate piping system.
  - e. Return the foam concentrate system to service by following the procedure listed above in Section 4-D-2, Steps c through f.

**NOTE:** If there are no damaged sections of the distribution system, the preaction portion of the sprinkler system may be kept in service for protection, while repairs to the foam concentrate system are performed.

### 5. OPERATION

Actuation of the non-interlock, single or double interlock preaction system release line (pneumatic, hydraulic or electric) relieves the pressure in the priming chamber of both the Viking deluge valve (C) and the Viking Halar® coated concentrate control deluge valve (D). This allows the clapper to open on both valves (C) and (D). The system piping is filled with water, activating connected alarms. The bladder tank (A) is already pressurized by the water supply piping (11). System water pressure in the space between the flexible bladder and the inside surface of the steel tank causes the bladder to collapse, forcing the foam concentrate out through the foam concentrate discharge piping (14), Viking Halar® coated deluge concentrate control valve (D), and the metering orifice of the concentrate controller (B) into the venturi (low pressure) area of the concentrate controller (B). The foam concentrate is proportioned (usually 3% or 6%), with the main water supply, sending foam solution to the sprinklers and foam/water discharge devices downstream.



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## 6. INSPECTION, TESTS, & MAINTENANCE

**NOTICE:** The owner is responsible for maintaining the fire protection system and devices in proper operating condition. For minimum maintenance and inspection requirements, refer to recognized standards such as those produced by NFPA, LPC and VdS, which describe care and maintenance of sprinkler systems. In addition, the Authority Having Jurisdiction may have additional maintenance, testing, and inspection requirements that must be followed.

**WARNING** - Any system maintenance or testing that involves placing a control valve or detection system out of service may eliminate the fire protection of that system. Prior to proceeding, notify all Authorities Having Jurisdiction. Consideration should be given to employment of a fire patrol in the affected area.

**Inspections** - It is imperative that the system be inspected and tested on a regular basis. The following recommendations are minimum requirements. The frequency of the inspections may vary due to contaminated or corrosive water supplies and corrosive atmospheres. In addition, the alarm devices or other connected equipment may require more frequent inspections. Refer to the technical data, system description, applicable codes, and Authority Having Jurisdiction for minimum requirements. Prior to testing the equipment, notify appropriate personnel.

- A. Alarm Test - At least quarterly, test all connected alarm devices by opening the remote inspector's test valve.
- B. Riser Flow Test - At least quarterly, perform a riser flow test. Observe and record the supply pressure gauge reading. Open the main drain valve fully. Again, observe and record the supply pressure gauge reading. Close the main drain valve. If the readings vary significantly from those previously established or from normal, check the main supply line for obstructions or closed valves and correct.
- C. General - Visually inspect the valve, trim, piping, alarm devices, and connected equipment for physical damage, freezing, corrosion, or other conditions that may inhibit the proper operation of the system.

## 7. AVAILABILITY

The Preaction Foam/Water System Supplied by a Bladder Tank is available through a network of domestic and international distributors. See the Viking Corp. web site for closest distributor or contact The Viking Corporation.

## 8. GUARANTEE

For details of warranty, refer to Viking's current list price schedule or contact Viking directly.

### SPECIAL NOTES

- A. Provide a minimum of 5 pipe diameters of straight pipe on the inlet and outlet of the concentrate controller (B) to minimize the turbulence inside the concentrate controller. **WARNING!** If the outlet to the foam solution test valve is located closer than 5 pipe diameters, there may be turbulence at high flow rates.
- B. The release of the concentrate control valve and the deluge valve must NOT be combined. The concentrate control valve must be primed and released separately of the pressure regulating deluge valve to ensure open position of the concentrate control valve clapper.
- C. Figures 1-3 are general schematics of the required piping arrangement. Refer to the appropriate technical data page for specific information regarding the valve, tank, and related trim and devices.
- D. The technical information, statements and recommendations contained in this manual are based on information and tests which, to the best of our knowledge, we believe to be dependable. It represents general guidelines only, and the accuracy or completeness thereof are not guaranteed because conditions of handling and usage are outside our control. The purchaser should determine the suitability of the product for its intended use and assumes all risks and liability whatsoever in connection therewith.
- E. A strainer is not required in the foam concentrate discharge piping of bladder tank systems per NFPA Standards.
- F. The foam concentrate control deluge valve (D) does not require any trim, except for a ½" priming line, ½" auxiliary drain valve and gauge with 3-way valve. Plug all remaining valve trim outlets. Refer to the "Valves" section of this data book to find the correct trim kit part number for the corresponding size of foam concentrate control Halar® coated deluge valve (D) required.





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## PREACTION FOAM/WATER SYSTEM

A. Foam Concentrate Bladder Tank  
complete with Items 1-7

1. Water Drain/Fill Valve  
- NORMALLY CLOSED
2. Fill Line Master Shut-off Valve  
- NORMALLY CLOSED
3. Concentrate Drain/Fill Valve  
- NORMALLY CLOSED
4. Fill Cup/Sight Gauge Shut-off Valve  
- NORMALLY CLOSED
5. Sight Gauge Assembly - The trim for this assembly varies with the type of foam concentrates to be used. Refer to Tank Manufacturer's O & M Manual for specific details.

6. Tank Water Vent Valve  
- NORMALLY CLOSED
7. Diaphragm Concentrate Vent Valve  
- NORMALLY CLOSED

### B. Proportioning Device - Concentrate Controller with Integral Orifice

C. Type of System - Preaction Valve with Standard Trim and Gauges connected to an appropriate release and detection system

9. Water Supply Control Valve  
- NORMALLY OPEN

## 19. Easy Riser Check Valve and Trim

D. Concentrate Control Valve (CCV)  
Hydraulically actuated Halar Coated  
Viking Deluge Valve

(\*Angle Style and Straight Thru Style CCV available.)

13. Water Pressure Gauge and 3-way valve and remainder of CCV special trim

E. Accessory Trim - (Order each item separately)

### 8. Concentrate Control Shut-off Valve

- NORMALLY OPEN \*\*\*

10. Tank Water Supply Control Valve  
- NORMALLY OPEN

## 11. Water Supply Piping to Bladder Tank

12. Release Line/Priming Line Piping to foam CCV (D)  
14. Foam Concentrate Discharge Piping

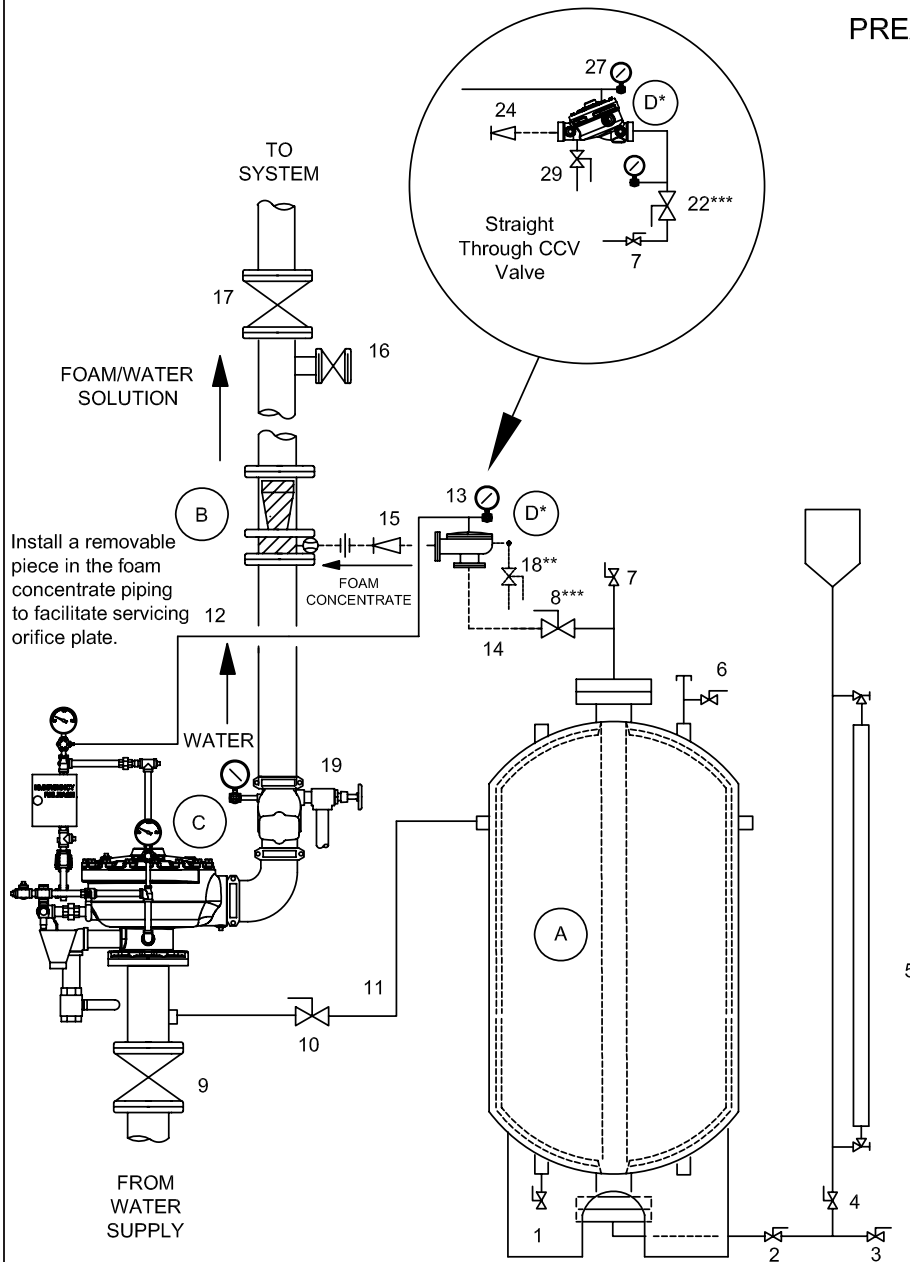
### 15. Foam Concentrate Swing Check Valve

### 16. Foam Solution Test Valve - NORMALLY CLOSED

### 17. System Isolation Valve - NORMALLY OPEN

18. 1 1/2" Foam concentrate auxiliary drain valve\*\*  
(Only required on systems where concentrate controller (B) is installed below preaction valve (C).)

\*\*\* Full Port Bronze Body with 316 Stainless Steel Trim and Ball (2" and under). Cast Iron Body OS & Y with Bronze Trim and seats (over 2")



### Figure 1



# TECHNICAL DATA

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### PREACTION FOAM/WATER SYSTEM

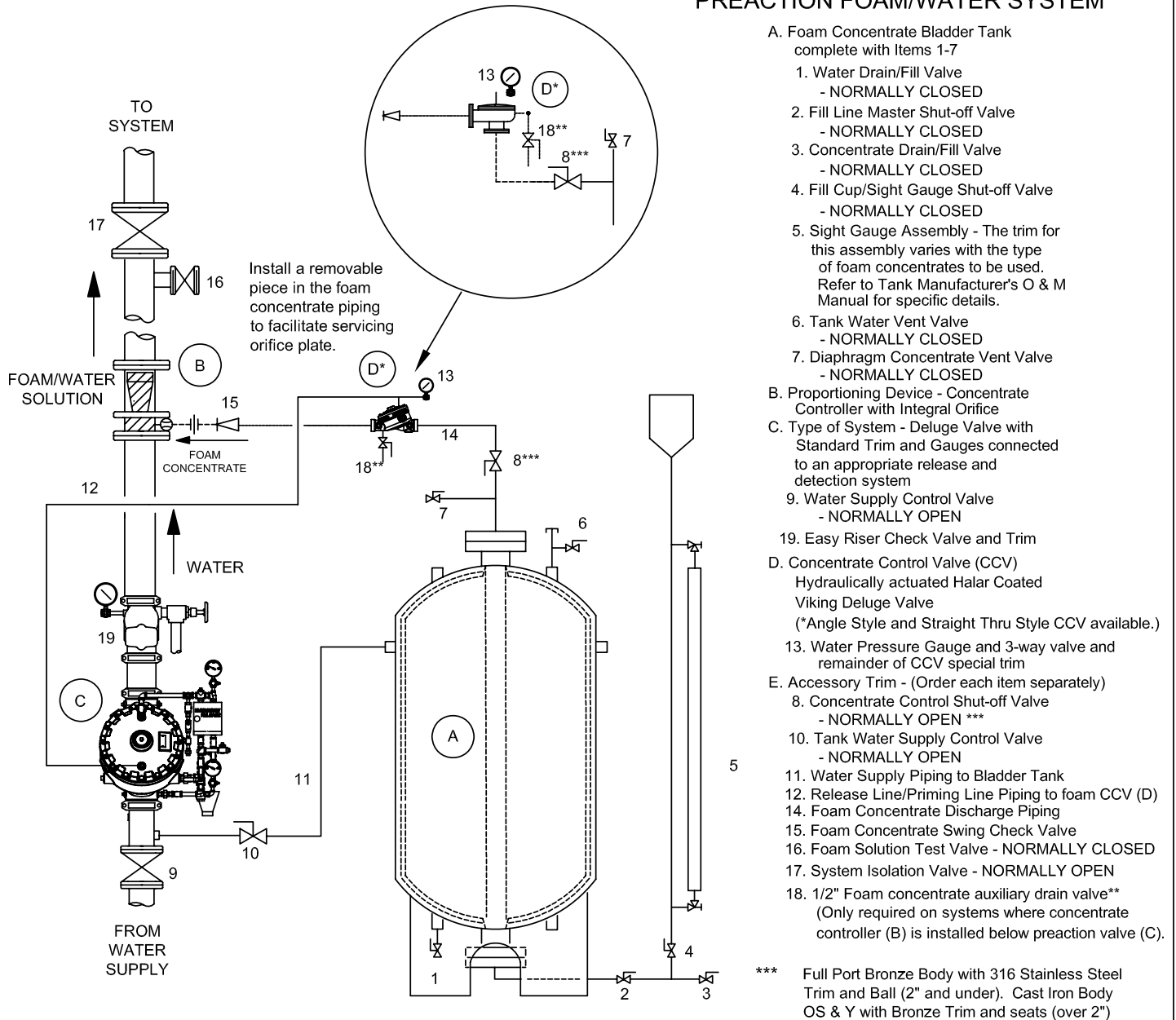


Figure 2



# TECHNICAL DATA

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### PREACTION FOAM/WATER SYSTEM

- A. Foam Concentrate Bladder Tank complete with Items 1-7
1. Water Drain/Fill Valve - NORMALLY CLOSED
  2. Fill Line Master Shut-off Valve - NORMALLY CLOSED
  3. Concentrate Drain/Fill Valve - NORMALLY CLOSED
  4. Fill Cup/Sight Gauge Shut-off Valve - NORMALLY CLOSED
  5. Sight Gauge Assembly - The trim for this assembly varies with the type of foam concentrates to be used. Refer to Tank Manufacturer's O & M Manual for specific details.
  6. Tank Water Vent Valve - NORMALLY CLOSED
  7. Diaphragm Concentrate Vent Valve - NORMALLY CLOSED
- B. Proportioning Device - Concentrate Controller with Integral Orifice
- C. Type of System - Deluge Valve with Standard Trim and Gauges connected to an appropriate release and detection system
9. Water Supply Control Valve - NORMALLY OPEN
  19. Easy Riser Check Valve and Trim
- D. Concentrate Control Valve (CCV) Hydraulically actuated Halar Coated Viking Deluge Valve (\*Angle Style and Straight Thru Style CCV available.)
13. Water Pressure Gauge and 3-way valve and remainder of CCV special trim
- E. Accessory Trim - (Order each item separately)
8. Concentrate Control Shut-off Valve - NORMALLY OPEN \*\*\*
  10. Tank Water Supply Control Valve - NORMALLY OPEN
  11. Water Supply Piping to Bladder Tank
  12. Release Line/Priming Line Piping to foam CCV (D)
  14. Foam Concentrate Discharge Piping
  15. Foam Concentrate Swing Check Valve
  16. Foam Solution Test Valve - NORMALLY CLOSED
  17. System Isolation Valve - NORMALLY OPEN
  18. 1/2" Foam concentrate auxiliary drain valve\*\* (Only required on systems where concentrate controller (B) is installed below preaction valve (C).)

\*\*\* Full Port Bronze Body with 316 Stainless Steel Trim and Ball (2" and under). Cast Iron Body OS & Y with Bronze Trim and seats (over 2")

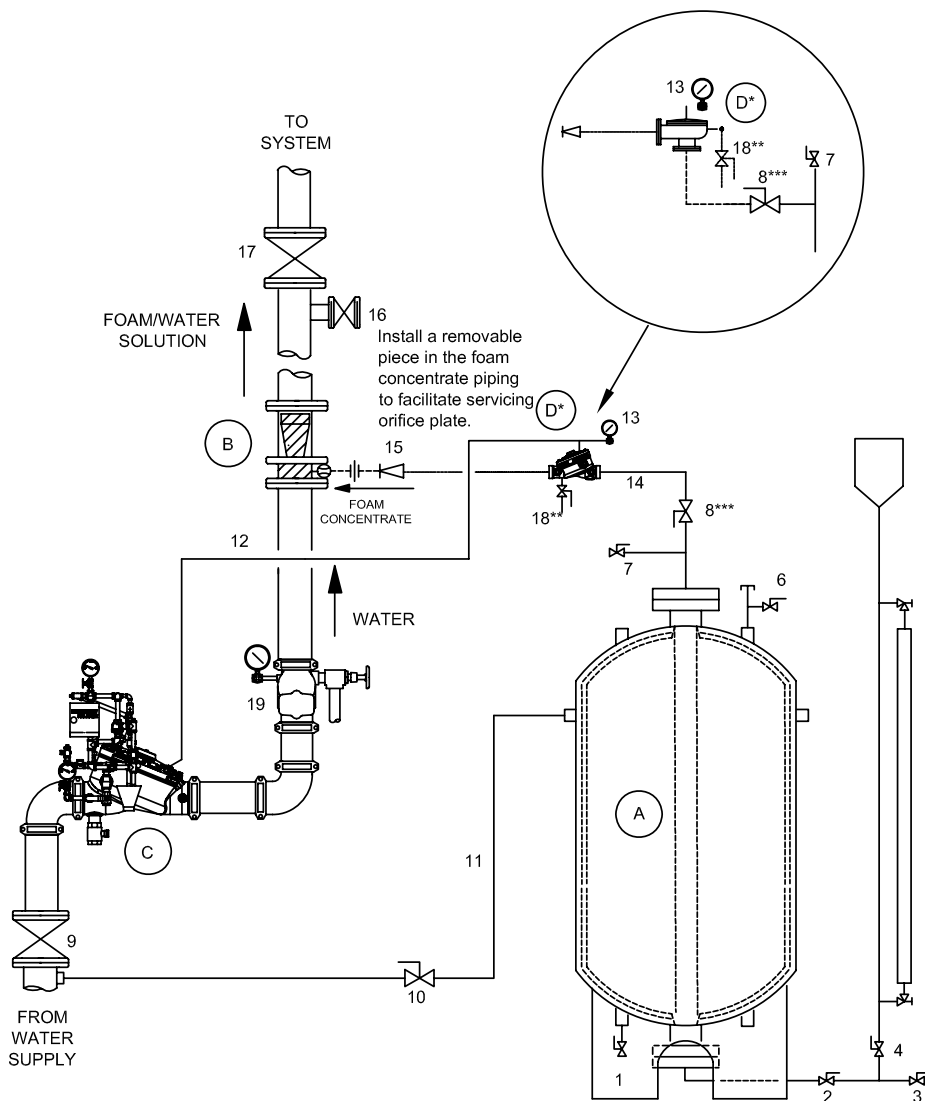


Figure 3





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For complete Preaction Foam/Water System Supplied by a Bladder Tank, select Deluge Valve and Trim, Release Trim, Foam Concentrate Control Valve and Trim, Easy Riser® Swing Check Valve and Trim, Foam Concentrate, Ratio Flow Controller, Bladder Tank, and Accessories.

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
<b>DELUGE VALVES - ANGLE STYLE</b>			
<b>Threaded</b>	<b>Model &amp; Pipe O.D.</b>	<b>Painted Red</b>	
	Model E-3 48 mm	1½" / DN40	09889 <a href="#">209 a-h</a>
	Model E-1 60 mm	2" / DN50	05852C <a href="#">210 a-h</a>
	<b>Model &amp; Pipe O.D.</b>	<b>Halar® Coated</b>	
	Model E-4 48 mm	1½" / DN40	09890Q/B <a href="#">212 a-j</a>
	Model E-2 60 mm	2" / DN50	08361Q/B <a href="#">213 a-j</a>
<b>Flange/ Flange</b>	<b>Flange Drilling</b>	<b>Model E-1</b>	<b>Painted Red</b>
	ANSI	3"	05912C
	ANSI	4"	05909C
	ANSI	6"	05906C
	ANSI/Japan	6"	07136
	PN10/16	DN80	08626
	PN10/16	DN100	08629
	PN10/16	DN150	08631
	<b>Flange Drilling</b>	<b>Model E-2</b>	<b>Halar® Coated</b>
	ANSI	3"	08362Q/B
	ANSI	4"	08363Q/B
	ANSI	6"	08364Q/B
	PN10/16	DN80	08862Q/B
	PN10/16	DN100	08863Q/B
	PN10/16	DN150	08864Q/B
	<b>Flange Drilling / Pipe O.D.</b>	<b>Model E-1</b>	<b>Painted Red</b>
	ANSI / 89 mm	3"	05835C
	ANSI / 114 mm	4"	05839C
	ANSI / 168 mm	6"	05456C
<b>Flange/ Groove</b>	PN10/16 / 89 mm	DN80	09539
	PN10/16 / 114 mm	DN100	09540
	PN10/16 / 168 mm	DN150	05456C
	<b>Flange Drilling / Pipe O.D.</b>	<b>Model E-2</b>	<b>Halar® Coated</b>
	ANSI / 89 mm	3"	11064Q/B
	ANSI / 114 mm	4"	11065Q/B
	ANSI / 168 mm	6"	11001Q/B
	PN10/16 / 168 mm	DN150	11001Q/B

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
<b>DELUGE VALVES - STRAIGHT THROUGH</b>			
<b>Threaded</b>	<b>Pipe O.D.</b>	<b>Model F-1</b>	<b>Painted Red</b>
	NPT 48 mm	1½"	12126 <a href="#">214 a-f</a>
	NPT 60 mm	2"	12059
	NPT 65 mm	2½"	12401
	BSP 48 mm	DN40	12682 <a href="#">218 a-j</a>
	BSP 60 mm	DN50	12686
	<b>Pipe O.D.</b>	<b>Model F-2</b>	<b>Halar® Coated</b>
	NPT 65 mm	2½"	12402Q/B <a href="#">219 a-k</a>

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
<b>DELUGE VALVES - STRAIGHT THROUGH</b>			
<b>Flange/ Flange</b>	<b>Flange Drilling</b>	<b>Model F-1</b>	<b>Painted Red</b>
	ANSI	3"	12014
	ANSI	4"	11953
	ANSI	6"	11955
	ANSI	8"	11991
	ANSI/Japan	6"	11964
	PN10/16	DN80	12026
	PN10/16	DN100	11965
	PN10/16	DN150	11956
	PN10	DN200	11995
	PN16	DN200	11999
	<b>Flange Drilling</b>	<b>Model F-2</b>	<b>Halar® Coated</b>
	ANSI	3"	12015Q/B
	ANSI	4"	11960Q/B
	ANSI	6"	11962Q/B
	ANSI	8"	11992Q/B
	PN10/16	DN80	12027Q/B
	PN10/16	DN100	11966Q/B
	PN10/16	DN150	11963Q/B
	PN10	DN200	11996Q/B
	PN16	DN200	12000Q/B
<b>Flange/ Groove</b>	<b>Flange Drilling / Pipe O.D.</b>	<b>Model F-1</b>	<b>Painted Red</b>
	ANSI / 89 mm	3"	12018
	ANSI / 114 mm	4"	11952
	ANSI / 168 mm	6"	11954
	PN10/16 / 89 mm	DN80	12030
	PN10/16 / 114 mm	DN100	11958
	PN10/16 / 165 mm	DN150	12640
	PN10/16 / 168 mm	DN150	11954
	<b>Flange Drilling / Pipe O.D.</b>	<b>Model F-2</b>	<b>Halar® Coated</b>
	ANSI / 89 mm	3"	12019Q/B
	ANSI / 114 mm	4"	11959Q/B
	ANSI / 168 mm	6"	11961Q/B
	PN10/16 / 89 mm	DN80	12644Q/B
	PN10/16 / 114 mm	DN100	12645Q/B
	PN10/16 / 165 mm	DN150	12641Q/B
	PN10/16 / 168 mm	DN150	11961Q/B
	<b>Pipe O.D.</b>	<b>Model F-1</b>	<b>Painted Red</b>
	48 mm	1½" / DN40	12125 <a href="#">214 a-f</a>
	60 mm	2" / DN50	12057
	73 mm	2½" / DN65	12403
	76 mm	DN80	12729
	89 mm	3" / DN80	12022
	114 mm	4" / DN100	11513
	165 mm	DN150	11910
	168 mm	6" / DN150	11524
	219 mm	8" / DN200	11018
<b>Groove/ Groove</b>	<b>Pipe O.D.</b>	<b>Model F-2</b>	<b>Halar® Coated</b>
	48 mm	1½" / DN40	12127Q/B
	60 mm	2" / DN50	12058Q/B
	73 mm	2½" / DN65	12404Q/B
	76 mm	DN80	12730Q/B
	89 mm	3" / DN80	12023Q/B
	114 mm	4" / DN100	11514Q/B
	165 mm	DN150	11911Q/B
	168 mm	6" / DN150	11525Q/B
	219 mm	8" / DN200	11118Q/B

Table 1



# TECHNICAL DATA

## PREACTION FOAM/WATER SYSTEM SUPPLIED BY BLADDER TANK

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

DESCRIPTION		NOMINAL SIZE	PART NUMBER		DATA PAGE
DELUGE VALVE TRIM					
Use with Angle Style Valves			Galvanized	Brass	
		1½" / DN40	14629-1	14629-2	<a href="#">225 a-c</a>
		2" / DN50	14630-1	14630-2	<a href="#">226 a-c</a>
		3" / DN80	14631-1	14631-2	<a href="#">227 a-c</a>
		4" / DN100	14632-1	14632-2	
		6" / DN150	14633-1	14633-2	
Use with Straight Through Valves	Horizontal	1½" / DN40	14635-1	14635-2	<a href="#">235 a-c</a>
		2" / DN50			<a href="#">239 e-g</a>
		2½" / DN65	14637-1	14637-2	
		3" / DN80		<a href="#">240 a-c</a>	
		4" / DN100	14638-1		14638-2
		6" / DN150	14640-1	14640-2	<a href="#">241 a-c</a>
	8" / DN200	14643-1	14643-2	<a href="#">242 a-c</a>	
	Vertical	1½" / DN40	14634-1	14634-2	<a href="#">235 e-g</a>
		2" / DN50			<a href="#">239 e-g</a>
		2½" / DN65	14636-1	14636-2	
		3" / DN80		<a href="#">240 e-g</a>	
		4" / DN100	14639-1	14639-2	<a href="#">241 a-c</a>
		6" / DN150	14641-1	14641-2	<a href="#">242 e-g</a>
		8" / DN200	14643-1	14643-2	

DESCRIPTION		PART NUMBER		DATA PAGE
RELEASE TRIM PACKAGES				
Use with Angle or Straight Through Valves		Galvanized	Brass	
	Pneumatic Release	10809	10811	<a href="#">265 b</a>
	Electric Release	10830	10832	<a href="#">265 a</a>
	Electric / Pneumatic Release	12661-1	12661-2	<a href="#">266 a</a>
	Pneumatic / Pneumatic Release	12662-1	12662-2	<a href="#">266 b</a>

DESCRIPTION	NOMINAL SIZE	PART NUMBER		DATA PAGE
TRIMPAC®				
Includes Conventional Trim, Release Trim, and Flexible Hose Kit	SINGLE INTERLOCK			
		Galvanized	Brass	
	Electric Release	13792B-3	13792B-3B	<a href="#">248 a-s</a>
	Pneumatic Release	13793B-4	13793B-4B	<a href="#">249 a-t</a>
	DOUBLE INTERLOCK			
		Galvanized	Brass	
	Electric/Pneumatic Release	13794B-5	19794B-5B	<a href="#">250 a-s</a>
	Electric/Pneu-lectric Release	13796B-6	13796B-6B	<a href="#">251 a-s</a>
DRAIN PACKAGE				
Use with TrimPac (above)	1½" / DN40	11894-1		See Trimpac Data Pages
	2" / DN50	11894-2		
	2½" / DN65	11894-3		
	3" / DN80	11894-3		
	4" / DN100	11894-4		
	6" / DN150	11894-4		
	8" / DN200	11894-4		

DESCRIPTION		NOMINAL SIZE	PART NUMBER	DATA PAGE
FOAM CONCENTRATE CONTROL VALVE HALAR® COATED				
Angle Style				61a-f
Threaded NPT	Model & Pipe O.D.			
	Model E-4 48 mm	1½" / DN40	09890Q/B	
	Model E-2 60 mm	2" / DN50	08361Q/B	
Straight Through				
Threaded NPT	Pipe O.D.	Model F-2		
	NPT 65 mm	2½"	12402Q/B	
Groove/ Groove	Pipe O.D.	Model F-2		
	48 mm	1½" / DN40	12127Q/B	
	60 mm	2" / DN50	12058Q/B	
	73 mm	2½" / DN65	12404Q/B	

DESCRIPTION		NOMINAL SIZE	PART NUMBER	DATA PAGE
FOAM CONCENTRATE CONTROL VALVE TRIM				
Use with Angle Style Valve		Galvanized		<a href="#">61a-f</a>
		1½" / DN40	08098	
		2" / DN50	08099	
		Brass		
Use with Straight Through Valves		1½" / DN40	09694	
		2" / DN50	09695	
		Galvanized		
		1½" / DN40	12848-1	
		2" / DN50	12848-1	
		2½" / DN65	12929-1	
		Brass		
		1½" / DN40	12848-2	
		2" / DN50	12848-2	
		2½" / DN65	12929-2	

Table 2



# TECHNICAL DATA

**PREACTION FOAM/WATER  
SYSTEM SUPPLIED BY  
BLADDER TANK**

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
<b>EASY RISER® SWING CHECK VALVE</b>			
<b>Flange/ Flange</b>	<b>Flange Drilling</b>	<b>Model F-1</b>	<a href="#">815 a-g</a>
	ANSI	3"	
	ANSI	4"	
	ANSI	6"	
	ANSI/Japan	DN100	
	ANSI/Japan	DN150	
	ANSI/Japan	DN200	
	PN10/16	DN80	
	PN10/16	DN100	
	PN10/16	DN150	
	PN10	DN200	
	PN16	DN200	
<b>Flange/ Groove</b>	<b>Flange Drilling / Pipe O.D.</b>	<b>Model F-1</b>	<a href="#">815 a-g</a>
	ANSI / 89 mm	3"	
	ANSI / 114 mm	4"	
	ANSI / 168 mm	6"	
	ANSI / 219 mm	8"	
	PN10/16 / 89 mm	DN80	
	PN10/16 / 114 mm	DN100	
	PN10/16 / 165 mm	DN150	
	PN10/16 / 168 mm	DN150	
	PN10 / 219 mm	DN200	
	PN16 / 219 mm	DN200	
<b>Groove/ Groove</b>	<b>Pipe O.D.</b>	<b>Model E-1</b>	<a href="#">240 a-h</a>
	73 mm	2½" / DN65	
	76 mm	DN65	
	<b>Pipe O.D.</b>	<b>Model F-1</b>	
	89 mm	3" / DN80	
	114 mm	4" / DN100	
	165 mm	DN150	
	168 mm	6" / DN150	
	219 mm	8" / DN200	

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
<b>EASY RISER® SWING CHECK TRIM</b>			
		<b>Galvanized</b>	<b>Brass</b>
Model E-1	2½" / DN65	07236	07236-1
	3" / DN80	07236	07236-1
Model F-1	4" / DN100	07237	07237-1
	6" / DN150	07237	07237-1
	8" / DN200	07237	07237-1

DESCRIPTION	TANK SIZE	PART NUMBER	DATA PAGE
<b>HORIZONTAL BLADDER TANK</b>	50 - 4500 Gallon	CHBT2-xxxx *	<a href="#">240 a-h</a>
<b>VERTICAL BLADDER TANK</b>	25 - 4500 Gallon	CVBT2-xxxx *	

Table 3



# TECHNICAL DATA

## PREACTION FOAM/WATER SYSTEM SUPPLIED BY BLADDER TANK

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

For complete Wet Pipe Low Flow Foam Water System, select alarm valve and trim, Retard Chamber and Circuit Closer Vent Trim, Pilot Operated Pressure Control Valve, Foam Concentrate Control Valve and Trim, Foam Concentrate, Controller, Bladder Tank and accessories.

DESCRIPTION	NOMINAL SIZE	PART NUMBER	DATA PAGE
FOAM CONCENTRATE SWING CHECK VALVE			
	1½" / DN40	99S-0150	-
	2" / DN50	99S-0200	-
	2½" / DN65	05497C	<a href="#">803 a-d</a>
FOAM SOLUTION TEST VALVE			
Grooved Butterfly Valve	2½" / DN65	01G-0250	-
	3" / DN80	01G-0300	
	4" / DN100	01G-0400	
	6" / DN150	01G-0600	
	8" / DN200	01G-0800	
SYSTEM ISOLATION VALVE			
Grooved Butterfly Valve	2½" / DN65	01G-0250	-
	3" / DN80	01G-0300	
	4" / DN100	01G-0400	
	6" / DN150	01G-0600	
	8" / DN200	01G-0800	
WATER SUPPLY CONTROL VALVE			
OS & Y	2½" / DN65	8068A-0250	-
	3" / DN80	8068A-0300	
	4" / DN100	8068A-0400	
	6" / DN150	8068A-0600	
	8" / DN200	8068A-0800	
FOAM CONCENTRATE SHUT-OFF VALVE			
Ball Valve	1½" / DN40	T595Y66-0150	-
	2" / DN50	T595Y66-0200	
ACCESSORIES FOR FOAM/WATER SPRINKLER SYSTEMS			
MODEL D-1 PORV	½" / DN15	13598	<a href="#">287 a-b</a>
1/8" / 3 mm RESTRICTED ORIFICE	½" / DN15	06555A	-
SOFT SEAT CHECK VALVE	½" / DN15	03945A	-
Y STRAINER	½" / DN15	01054A	-
BALL VALVE	½" / DN15	10355	-
CONCENTRATE CONTROL VALVE PRIMING CONNECTION PKG.			
Required to connect priming chamber		10985	-
BLADDER TANK WATER SUPPLY CONTROL VALVE			
Ball Valve	1½" / DN40	WBV-0150	-
Ball Valve	2" / DN50	WBV-0200	
OS & Y	2½" / DN65	8068A-0250	
OS & Y	3" / DN80	8068A-0300	

FOAM CONCENTRATES AND RATIO FLOW CONTROLLERS					
FOAM CONCENTRATE			RATIO FLOW CONTROLLER		
DESCRIPTION	PART NUMBER	DATA PAGE	SIZE	PART NUMBER	DATA PAGE
1% AFFF C103	F14969	<a href="#">100 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/A	<a href="#">170 a-d</a>
			3" (80 mm) Wafer 1-1/4" NPT	F15007/A	
			4" (100 mm) Wafer 1½" NPT	F15013/A	
			6" (150 mm) Wafer 2" NPT	F15019/A	
			8" (200 mm) Wafer 2½" NPT	F15026/A	
3% AFFF C303	F14970	<a href="#">101 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/B	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/B	
			4" (100 mm) Wafer 1½" NPT	F15013/B	
			6" (150 mm) Wafer 2" NPT	F15019/B	
			8" (200 mm) Wafer 2½" NPT	F15026/B	
3% AFFF MS C301 MS	F14971	<a href="#">102 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/C	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/C	
			4" (100 mm) Wafer 1½" NPT	F15013/C	
			6" (150 mm) Wafer 2" NPT	F15019/C	
			8" (200 mm) Wafer 2½" NPT	F15026/C	
3% AR-AFFF CUG	F14972	<a href="#">104 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/J	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/J	
			4" (100 mm) Wafer 1½" NPT	F15013/J	
			6" (150 mm) Wafer 2" NPT	F15019/J	
			8" (200 mm) Wafer 2½" NPT	F15026/J	
3% / 6% AR-AFFF @ 3% C363	F14973	<a href="#">103 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/D	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/D	
			4" (100 mm) Wafer 1½" NPT	F15013/D	
			6" (150 mm) Wafer 2" NPT	F15022	
3% / 6% AR-AFFF @ 6% C363	F14973	<a href="#">103 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/E	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/E	
			4" (100 mm) Wafer 1½" NPT	F15013/E	
			6" (150 mm) Wafer 2" NPT	F15019/D	
2% High Ex C2	F14974	<a href="#">105 a-b</a>	2½" (65 mm) Threaded 1" NPT	F15001/H	
			3" (80 mm) Wafer 1-1/4" NPT	F15007/H	
			4" (100 mm) Wafer 1½" NPT	F15013/H	
			6" (150 mm) Wafer 2" NPT	F15019/H	

Table 4