November 5, 2009 Pressure Regulation 522a



TECHNICAL DATA

PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

1. DESCRIPTION

(Refer to Figures 1, 2 or 3.)

A Viking Pilot Pressure Regulated Deluge System utilizes a Viking flow control valve to control water flow into the deluge system. The flow control valve must be installed with pilot regulating deluge trim. Pneumatically operated systems require a Viking pneumatic actuator and a pneumatic detection system supplied by a dependable regulated and restricted air or nitrogen supply.

The Pilot Pressure Regulated Deluge System is recommended where it is necessary to maintain a predetermined discharge pressure after the system operates. This feature allows regulation of total system demand and can be used to limit excess flow from deluge systems with high pressure water supplies. The system is also recommended where a reduction of pressure surges and/or water hammer is desired.

2. LISTINGS AND APPROVALS

The Viking pneumatically controlled Pilot Pressure Regulated Deluge System is UL Listed on a component basis. Refer to the current UL Listing Guide. Consult the manufacturer for any component approvals too recent to appear in the UL Listing Guide.

3. SYSTEM OPERATION

(Refer to Figures 1, 2 or 3.)

A. IN THE SET CONDITION

System water supply pressure enters the priming chamber of the flow control valve (A.1) through the priming line, which includes a normally open priming valve (B.1), strainer (B.2), restricted orifice (B.3), and check valve (B.4). In the SET condition, water supply pressure is trapped in the priming chamber by the check valve (B.4) and pneumatic actuator (G.1) held closed by pneumatic pressure maintained in the pneumatic release system. The pressure in the priming chamber holds the flow control valve clapper closed, keeping the atmospheric chamber and deluge system piping dry.

B. IN FIRE CONDITIONS

In fire conditions, when a detector (G.6, G.7, or G.8) operates, or emergency release (B.11) is operated, pressure in the pneumatic release system escapes, causing the pneumatic actuator (G.1) to open. Hydraulic pressure is released from the priming chamber faster than it is supplied through restricted orifice (B.3). The flow control valve clapper opens to allow water to flow into the system piping and alarm devices (C.1, C.2).

C. PRESSURE REGULATION

When the flow control valve (A.1) operates, water released from it's priming chamber enters the inlet of pilot pressure regulating valve (F.1). Sensing line (F.2) connects the deluge system piping, downstream of flow control valve (A.1), to the outlet chamber of the pilot pressure regulating valve (F.1). When downstream pressure rises above the set point of the pilot pressure regulating valve (F.1), flow through the pilot pressure regulating valve is stopped. When downstream pressure falls below the set point, flow through pilot pressure regulating valve resumes. The regulated flow through the pilot pressure regulating valve controls the pressure in the priming chamber of the flow control valve to open or close the clapper as required to regulate downstream system pressure.

4. INSTALLATION

Systems must be installed and maintained in accordance with applicable NFPA 13, 14 & 25, local Authorities Having Jurisdiction, and Viking Technical Data referenced below.

Refer to current Viking Technical Data describing individual components of the Viking Pilot Pressure Regulated Deluge System. Technical Data describing the Viking flow control valve, the Viking pilot pressure regulating valve, the Viking speed control assembly, pilot regulating deluge trim, and other system components are packed with product and in the *Viking Engineering and Design Data* book.

Pressure Regulation 522b November 5, 2009



PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE

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5. PLACING THE SYSTEM IN SERVICE

(Refer to Figures 1, 2 or 3.)

NOTE: FOR NEW INSTALLATIONS, OR IF ADJUSTMENT OF OPENING OR CLOSING SPEED OF THE FLOW CONTROL VALVE IS NECESSARY, OR IF DOWNSTREAM PRESSURE ADJUSTMENT IS NECESSARY, REFER TO INSTRUCTIONS PROVIDED IN TECHNICAL DATA DESCRIBING THE VIKING FLOW CONTROL VALVE, THE VIKING SPEED CONTROL ASSEMBLY, AND THE VIKING PILOT PRESSURE REGULATING VALVE.

To Return a System to Service:

- 1. Verify that the system has been properly drained. System main drain (D.2) and auxiliary drain (B.6) should be open. Verify that emergency release (B.11) is closed.
- 2. Close the system main drain (D.2).
- 3. Open the air supply to the pneumatic release system. Maintain 30 PSI (2.07 bar) for system water pressures up to 175 PSI (12 bar), and at a minimum 50 PSI (3.45 bar) for system water pressures above 175 PSI (12 bar) up to a maximum of 250 PSI (17 bar)
- 4. Open the priming valve (B.1).
- 5. Open the flow test valve (B.15).
- 6. Partially open the main water supply control valve (D.1)
- 7. When full flow develops from the flow test valve (B.15), close the flow test valve.
 - a. Verify that there is no flow from the open auxiliary drain (B.6).
- 8. Close the auxiliary drain (B.6).
- 9. Fully open and secure the main water supply control valve (D.1).
- 10. Verify that the alarm shut-off valve (B.9) is open and that all other valves are in their normal operating position.

CAUTION: Any air in the water supply or air trapped in the priming chamber of the flow control valve may result in severe water hammer and cycling, which can cause damage to the valve, connected piping and associated equipment.

- 11. To ensure smooth regulation, all air must be removed from the priming chamber of the flow control valve.
 - a. Temporarily close the three-way globe valve at the highest water gauge connection (B.12) in the flow control valve trim and remove the 1/4" plug.
 - b. Open the three-way globe valve (water will flow from the opening).
 - c. When all air has been removed, close the three-way globe valve and replace the 1/4" plug.
 - d. Open the three-way globe valve.
- 12. To verify downstream pressure adjustment, refer to section 7. VERIFY DOWNSTREAM PRESSURE ADJUSTMENT.

6. EMERGENCY INSTRUCTIONS

(Refer to Figures 1, 2 or 3.)

WARNING: PLACING A CONTROL VALVE OR DETECTION SYSTEM OUT OF SERVICE MAY ELIMINATE THE FIRE PROTECTION CAPABILITIES OF THE SYSTEM. PRIOR TO PROCEEDING, NOTIFY ALL AUTHORITIES HAVING JURISDICTION. CONSIDERATION SHOULD BE GIVEN TO EMPLOYMENT OF A FIRE PATROL IN THE AFFECTED AREAS. AFTER A FIRE, VERIFY THAT THE FIRE IS OUT AND THAT PLACING THE SYSTEM OUT OF SERVICE HAS BEEN AUTHORIZED BY THE APPROPRIATE AUTHORITY HAVING JURISDICTION.

- 1. Close the main water supply valve (D.1).
- 2. Open the system main drain (D.2).
- 3. Silence alarms (optional).
 - a. To silence the water motor alarm (C.2), close the alarm shut-off valve (B.9).

NOTE: ELECTRIC ALARMS CONTROLLED BY A PRESSURE SWITCH INSTALLED ON THE $\frac{1}{2}$ " (15 mm) NPT CONNECTION FOR NON-INTERRUPTIBLE ALARM PRESSURE SWITCH CANNOT BE SHUT OFF UNTIL THE FLOW CONTROL VALVE IS RESET OR TAKEN OUT OF SERVICE.

- 4. If a fixed-temperature detector (G.7, G.8) has operated or if the pneumatic release system requires repair, shut off the air supply to the pneumatic release system.
- 5. Open the auxiliary drain (B.6).
- 6. Close the priming valve (B.1).
 - Note: Sprinkler systems that have been subjected to a fire must be returned to service as soon as possible. The entire system must be inspected for damage, and repaired or replaced as necessary.
- 7. Replace any fixed-temperature detectors that have operated.
- 8. Replace any sprinklers and/or nozzles that have been damaged or exposed to fire conditions.

November 5, 2009 Pressure Regulation 522c



PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE

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- Perform all maintenance procedures recommended in Technical Data describing individual components of the system that has operated.
- 10. Return the system to service as soon as possible. Refer to section 5. PLACING THE SYSTEM IN SERVICE.

7. VERIFY DOWNSTREAM PRESSURE ADJUSTMENT

(Refer to Figures 1, 2 or 3.)

It is recommended that the desired discharge pressure of the system be adjusted with a minimum flow of 25 GPM (95 LPM) or greater flowing through the flow control valve. For deluge systems, where flow through open sprinklers and/or nozzles is not practical, a test valve (D.5 - Model H Valve and D.4 - Model J Valve) with discharge pipe must be provided in the riser between the flow control valve (A.1) and an isolation valve (D.4 Model H Valve and D.3 - Model J Valve).

- 1. For deluge systems, if the use of open sprinklers and/or nozzles is not practical, CLOSE the system isolation valve (D.4 Model H Valve and D.3 Model J Valve) and OPEN the system test valve (D.5 Model H Valve and D.4 Model J Valve).
- 2. Open and pull the handle of the emergency release (B.11) to open the flow control valve. Establish a minimum flow of 25 GPM (95 LPM) or greater and observe the downstream pressure gauge.
- 3. If adjustment of the pilot pessure regulating valve is necessary, refer to instructions provided in Technical Data describing the pilot pressure regulating valve.
- 4. When downstream pressure adjustment has been verified:
 - a. Close the main water supply control valve (D.1).
 - b. Close the emergency release (B.11)
 - c. If closed in step 1, OPEN the system isolation valve (D.4 Model H Valve and D.3 Model J Valve) and close the system test valve (D.5 Model H Valve and D.4 Model J Valve).

NOTE: The pressure gauge (F.3) installed on outlet piping from the pilot pressure regulating valve may indicate static pressure approximately 8 to 10 PSIG higher than the outlet "set" pressure determined above. This is due to changes in flow velocity that may occur when flow through the system is stopped. Actual "set" pressure should not be affected.

5. To return the system to service, perform steps 1 through 10 of section 5. PLACING THE SYSTEM IN SERVICE.

8. INSPECTIONS AND TESTS

NOTICE: THE OWNER IS RESPONSIBLE FOR MAINTAINING THE FIRE PROTECTION SYSTEM AND DEVICES IN PROPER OPERATING CONDITION.

It is imperative that the system be inspected and tested on a regular basis in accordance with NFPA 25. Refer to INSPECTIONS and TESTS recommended in current Viking Technical Data describing individual components of the Viking Pilot Pressure Regulated Deluge System used. (See section 9 for hyperlinks to Viking Technical Data.)

The frequency of the inspections may vary due to contaminated water supplies, corrosive water supplies, corrosive atmospheres, as well as the condition of the air supply to the system. For minimum maintenance and inspection requirements, refer to NFPA 25. In addition, the Authority Having Jurisdiction may have additional maintenance, testing, and inspection requirements that must be followed

WARNING: Any system maintenance that involves placing a control valve or detection system out of service may eliminate the fire protection capabilities of that system. Prior to proceeding, notify all Authorities Having Jurisdiction. Consideration should be given to employment of a fire patrol in the affected areas.

9. ORDERING INFORMATION

To order a complete Pneumatic Release Pilot Pressure Regulated Deluge System, order the following: Pressure Regulation Trim Package [includes Deluge valve Conventional trim, and Pilot Regulator Trim, as well as the Speed control assembly, and Pilot Pressure Regulating Valve]. Order the following separately: Flow control valve, Pneumatic actuator, and Pneumatic Release Trim package.

Pressure Regulation 522d November 5, 2009



TECHNICAL DATA

PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE

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Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com
Flow Control Valve Part Numbers

Angle Style Valves NOMINAL PART NUMBERS **DESCRIPTION** SIZE Painted Red HALAR® Pipe O.D. Model H-3 | Model H-4 Threaded 48 mm 11/2" / DN40 09894 09895Q/B **NPT** Model H-1 Model H-2 2" / DN50 60 mm 05856C 08365Q/B Flange Drilling Model H-1 | Model H-2 ANSI 05914C 08366Q/B 4" 05911C 08367Q/B **ANSI ANSI** 6" 05908C 08368Q/B Flange/ ANSI/Japan 4" 09037 Flange ANSI/Japan 6" 09386 PN10/16 **DN80** 08627 08873Q/B PN10/16 08630 **DN100** 08874Q/B PN10/16 DN150 08632 08875Q/B Flange Drilling / Pipe O.D. Model H-1 Model H-2 ANSI / 89 mm 11207Q/B 05837C ANSI / 114 mm 4" 05841C 11208Q/B Flange/ 6" ANSI / 168 mm 05458C 11209Q/B Groove

Note: When viewing this datapage online, Part Numbers displayed in BLUE are hyperlinks. Clicking the part number will open the corresponding Technical Data Page.

DN80

DN100

DN150

11658

11811

05458C

11209Q/B

PN10/16 / 89 mm

PN10/16 / 114 mm

PN10/16 / 168 mm

Straight Through Valves					
DESCRIPTION		NOMINAL	PART NUMBERS		
		SIZE	Painted Red	HALAR®	
	Pipe O.D.		Model J-1	Model J-2	
	NPT 48 mm	11/2"	12130		
Threaded	NPT 60 mm	2"	12063		
NPT	NPT 65 mm	21/2"	12405	12406Q/B	
	BSP 48 mm	DN40	12684		
	BSP 60 mm	DN50	12688		
	Flange Drilling		Model J-1	Model J-2	
	ANSI	3"	12016	12017Q/B	
	ANSI	4"	11968	11977Q/B	
Flange/ Flange	ANSI	6"	11970	11979Q/B	
	ANSI	8"	11993	11994Q/B	
	ANSI/Japan	4"	11975		
	ANSI/Japan	6"	11981		
_	PN10/16	DN80	12028	12029Q/B	
	PN10/16	DN100	11973	11982Q/B	
	PN10/16	DN150	11971	11980Q/B	
	PN10	DN200	11997	11998Q/B	
	PN16	DN200	12001	12002Q/B	
Flange/ Groove	Flange Drilling / Pipe O.D.		Model J-1	Model J-2	
	ANSI / 89 mm	3"	12020	12021Q/B	
	ANSI / 114 mm	4"	11967	11976Q/B	
	ANSI / 168 mm	6"	11969	11978Q/B	
	PN10/16 / 89 mm	DN80	12031	12646Q/B	
	PN10/16 / 114 mm	DN100	11974	12647Q/B	
	PN10/16 / 165 mm	DN150	12642	12643Q/B	
	PN10/16 / 168 mm	DN150	11969	11978Q/B	
Groove/ Groove	Pipe O.D.		Model J-1	Model J-2	
	48 mm	1½" / DN40	12129	12131Q/B	
	60 mm	2" / DN50	12061	12062Q/B	
	73 mm	2½" / DN65	12407	12408Q/B	
	76 mm	DN80	12731	12732Q/B	
	89 mm	3" / DN80	12024	12025Q/B	
	114 mm	4" / DN100	11516	11517Q/B	
	165 mm	DN150	11912	11913Q/B	
	168 mm	6" / DN150	11527	11528Q/B	
	219 mm	8" / DN200	11019	11119Q/B	

November 5, 2009 Pressure Regulation 522e



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Pressure Regulating Trim (Includes Conventional Trim)

DESCRIPTION	NOMINAL	I	PART	
PRESSURE	Rated to 250 psi (1 724 kPa)			
PRESSURE	Rated to 25	0 psi (1 72 	4 KPa)	
REGULATING TRIM Includes Deluge Valve	Use with Ar	ale Style '	/alves	
Conventional Trim	Galvanized	Loose	Modular	
	1½" / DN40			
	2" / DN50	14715-1	14715-1P	
	2½" / DN65			
	3" / DN80	14716-1	14716-1P	
	4" / DN100	14717-1	14717-1P	
	6" / DN150			
	6 / DIN 150	14718-1	14718-1P	
	Brass	Loose	Modular	
	1½" / DN40			
	2" / DN50	14715-2	14715-2P	
	2½" / DN65			
	3" / DN80	14716-2	14716-2P	
	4" / DN100	14717-2	14717-2P	
	6" / DN150	14718-2	14718-2P	
	Use with Straight Through Valves			
	Galvanized	Loose	Modular	
Hoz.	1½" / DN40	14750-1	14750-1P	
	2" / DN50	14750-1	14750-1P	
	2½" / DN65	14751-1	14751-1P	
	3" / DN80	14751-1	14751-1P	
	4" / DN100	14752-1	14752-1P	
	6" / DN150	14753-1	14753-1P	
	8" / DN200	14714-1	14714-1P	
Vert.	1½" / DN40	14746-1	14746-1P	
	2" / DN50	14746-1	14746-1P	
	21/2" / DN65	14747-1	14747-1P	
	3" / DN80	14747-1	14747-1P	
	4" / DN100	14748-1	14748-1P	
	6" / DN150	14749-1	14749-1P	
	8" / DN200	14713-1	14713-1P	
			·	
	Brass			
Hoz.	1½" / DN40	14750-2	14750-2P	
	2" / DN50	14750-2	14750-2P	
	2½" / DN65	14751-2	14751-2P	
	3" / DN80	14751-2	14751-2P	
	4" / DN100	14752-2	14752-2P	
	6" / DN150	14753-2	14753-2P	
	8" / DN200	14714-2	14714-2P	
Vert.	1½" / DN40	14746-2	14746-2P	
	2" / DN50	14746-2	14746-2P	
	2½" / DN65	14747-2	14747-2P	
	3" / DN80	14747-2	14747-2P	
	4" / DN100	14748-2	14748-2P	
	6" / DN150	14749-2	14749-2P	
	8" / DN200	14749-2	14749-2F 14713-2P	
	0 / DIN200	14/10-2	14/13-27	

Release Trim Package Part Numbers

PNEUMATIC RELEASE TRIM PACKAGES					
Finish	Part Number				
Use with Straight Through					
and Angle Style Valves					
	Loose	Modular			
Galvanized	10809	10809-P			
Brass	10811	10811-P			
NOTE: Pneumatic Actuater must					
be ordered separately.					
	Model H-1	Model R-1			
Pneumatic actuator		(corrosion resistant)			
	06459B	09733			

Note: When viewing this datapage online, Part Numbers displayed in BLUE are hyperlinks. Clicking the part number will open the corresponding Technical Data Page.

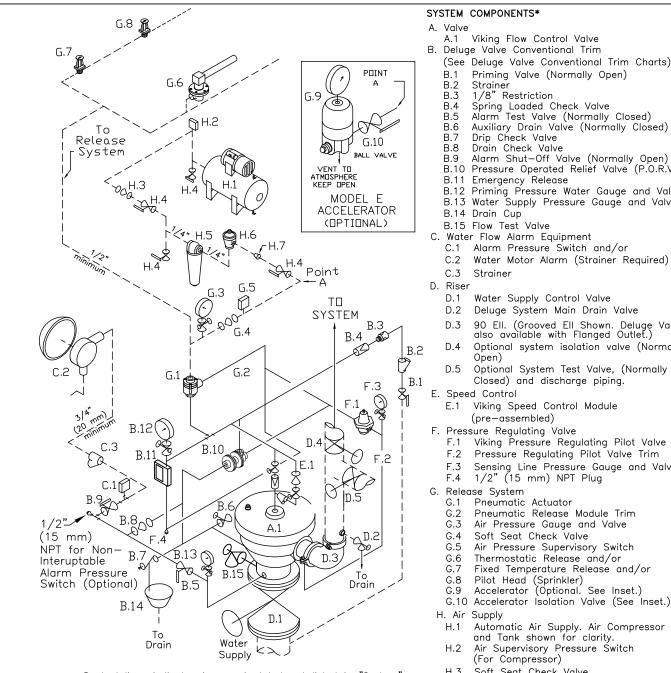
Pressure Regulation 522f November 5, 2009



TECHNICAL DATA

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- --- Dashed lines indicate pipe required but not listed in "System" Components" Table.
 - * Viking Pressure Regulating Trim Packages contain items B.1 through B.15, E.1, and F.1 through F.4, and associated nipples required to install the Viking Pilot Pressure Regulating Valve on a Viking Flow Control Valve equipped with Deluge Valve Conventional Trim.

- A.1 Viking Flow Control Valve
- B. Deluge Valve Conventional Trim
 - (See Deluge Valve Conventional Trim Charts)
 - Priming Valve (Normally Open)

 - Drip Check Valve

 - Drain Check Valve
 Alarm Shut—Off Valve (Normally Open)
 Pressure Operated Relief Valve (P.O.R.V.)

 - B.11 Emergency Release
 - B.12 Priming Pressure Water Gauge and Valve
 - B.13 Water Supply Pressure Gauge and Valve
- C. Water Flow Alarm Equipment
 - C.1 Alarm Pressure Switch and/or
 - Water Motor Alarm (Strainer Required)
 - Water Supply Control Valve
 - Deluge System Main Drain Valve
 - 90 Ell. (Grooved Ell Shown. Deluge Valve also available with Flanged Outlet.)
 - Optional system isolation valve (Normally
 - Optional System Test Valve, (Normally
 - Closed) and discharge piping.
 - Viking Speed Control Module (pre-assembled)
- - Pressure Regulating Pilot Valve Trim
 - Sensing Line Pressure Gauge and Valve 1/2" (15 mm) NPT Plug
 - G.1 Pneumatic Actuator
 - Pneumatic Release Module Trim
 - Air Pressure Gauge and Valve
 - Soft Seat Check Valve
 - Air Pressure Supervisory Switch
 - Thermostatic Release and/or
 - Fixed Temperature Release and/or

 - G.10 Accelerator Isolation Valve (See Inset.)
 - Automatic Air Supply. Air Compressor and Tank shown for clarity.
 - Air Supervisory Pressure Switch (For Compressor)
 - H.3 Soft Seat Check Valve
 - Shut Off Valve H.4 (Indicating Ball Valve recommended.)
 - H.5 Dehydrator
 - H.6 Air Maintenance Device
 - 1/2" X 1/4" Reducing Coupling (Optional)

FIGURE 1: PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE SHOWN WITH CONVENTIONAL TRIM November 5, 2009 Pressure Regulation 522g

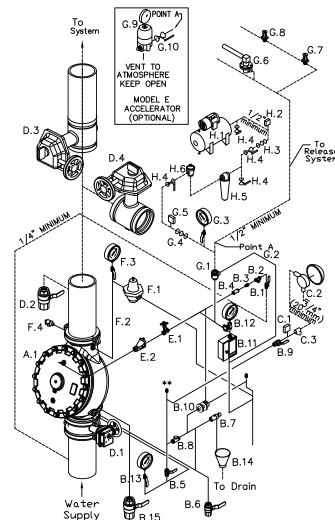


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Dashed lines indicate pipe required but not included with Pilot Regulating Deluge Trim.

- * Viking Pressure Regulating Trim Packages contain items B.1 through B.15, E.1, E.2, and F1 through F.4, and associated nipples required to install the Viking Pilot Pressure Regulating Valve on a Viking Flow Control Valve equipped with Deluge Valve Conventional Trim.
- ** 1/2" (15 mm) NPT for Non-Interruptible Alarm Pressure Switch (Optional)

SYSTEM COMPONENTS*

A. Valve

A.1 Flow Control Valve

Deluge Valve Conventional Trim

(See Deluge Valve Conventional Trim Charts)

Priming Valve (Normally Open)

Strainer

B.3 1/16" Restriction

B.4

Spring Loaded Check Valve Alarm Test Valve (Normally Closed) **B.5**

B.6 Auxiliary Drain Valve (Normally Closed)

B.7 Drip Check Valve

Drain Check Valve

Alarm Shut-Off Valve (Normally Open)

B.10 Pressure Operated Relief Valve (P.D.R.V.)

B.11 Emergency Release

B.12 Priming Pressure Water Gauge and Valve B.13 Water Supply Pressure Gauge and Valve

B.14 Drain cup

B.15 Flow Test Valve (Normally Closed)

C. Water Flow Alarm Equipment

C.1 Alarm Pressure Switch and/or

Water Motor Alarm (Strainer Required)

C.3 Strainer

Riser

D.1 Water Supply Control Valve

D.2 Deluge System Main Drain Valve

Optional System Isolation Valve, D.3

Normally Open

Optional System Test Valve Valve, D.4 Normally Closed

E. Speed Control

E.1 Speed Control Valve

E.2 Strainer

F. Pressure Regulating Valve

F.1 Viking Pilot Pressure Regulating Valve

F.2 Pressure Regulating Pilot Valve Trim

F.3 Sensing Line Pressure Gauge and Valve

F.4 Pressure Relief Valve

G. Release System

G.1 Pneumatic Actuator

Pneumatic Release Module (See Pneumatic Release Module Trim Chart)

G.3 Air Pressure Gauge and Valve

G.4 Soft Seat Check Valve

G.5 Air Pressure Supervisory Switch

Thermostatic Release and/or G.6

G.7 Fixed Temperature Release and/or

Pilot Head (Sprinkler) G.8

Accelerator (Optional, See Inset.)

G.10 Accelerator Isolation Valve. (See Inset).

H. Air Supply

Automatic Air Supply. Air Compressor and Tank shown for clarity.

Air Supervisory Pressure Switch (Compressor Un/Off Control Switch)

H.3 Soft Seat Check Valve

Shut Off Valve

(Indicating Ball Valve recommended.)

H.5 Dehydrator

H.6 Air maintenance Device & By-Pass Trim

FIGURE 2: PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE SHOWN WITH STRAIGHT THROUGH VERTICAL TRIM Pressure Regulation 522h November 5, 2009

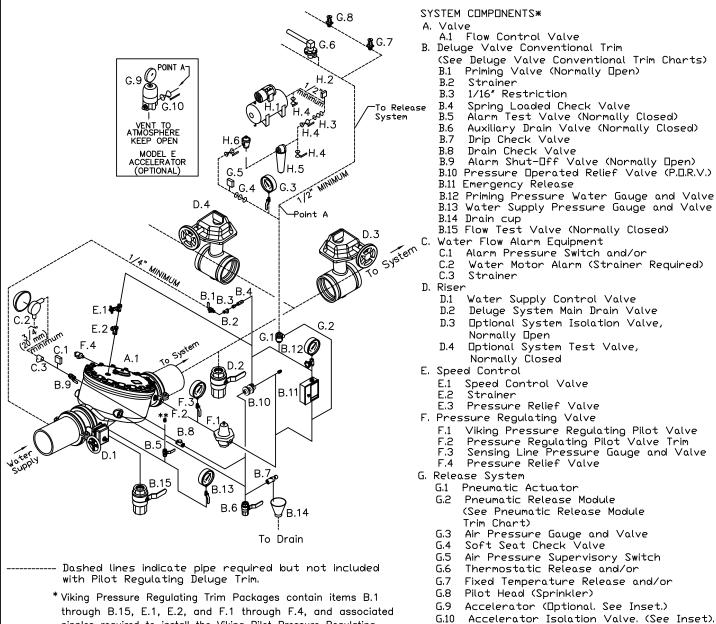


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- nipples required to install the Viking Pilot Pressure Regulating Valve on a Viking Flow Control Valve equipped with Deluge Valve Conventional Trim.
- ** 1/2" (15 mm) NPT for Non-Interruptible Alarm Pressure Switch (Optional)

- H. Air Supply
- - Automatic Air Supply. Air Compressor H.1 and Tank shown for clarity.
 - Air Supervisory Pressure Switch (Compressor On/Off Control Switch)
 - Soft Seat Check Valve H.3
 - Shut Off Valve
 - (Indicating Ball Valve recommended.)
 - H.5 Dehydrator
 - H.6 Air maintenance Device

FIGURE 3: PILOT PRESSURE REGULATED DELUGE SYSTEM CONTROLLED BY PNEUMATIC RELEASE SHOWN WITH STRAIGHT THROUGH HORIZONTAL TRIM