

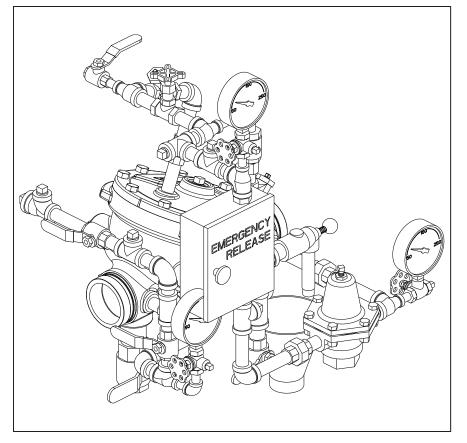
## TECHNICAL DATA

CONTROL HORIZONTAL TRIM 2-1/2" & 3" (DN65 & DN80) MODEL J

PILOT REGULATING FLOW

FLOW CONTROL VALVE

#### The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058 Telephone: 269-945-9501 Technical Services 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com



This Trim Chart is for use with the following Viking Trim Sets		
Valve Size	Galvanized Trim Part No.	Brass Trim Part No.
2-1/2" & 3" (DN65 & DN80)	14774-1	14774-2
This trim is for use with the following Release Module Trim Kits		
Release Type	Galvanized	Brass
Electric	10830	10832
<b>Note:</b> Nipple lengths for brass trim may vary from those shown on this Trim Chart.		

Note: When viewing this data page online, blue text represents hyper links and will open the appropriate data page when clicked.

### Notes: For use with Trim Charts on Page 545 e

#### **General Notes:**

- Valve must be trimmed as shown. Any deviation from trim size or arrangement may affect the proper operation of the valve.
- · Dimensions in parenthesis are millimeters.
- Viking uses ANSI tee designations (large outlet on run, small outlet on run, side outlet) in all trim call-outs.

	NDTE: Viking uses ASME fitting designations. Tee's shall be called out in the following manner: 1-Largest outlet on run; 2-Smaller outlet on run; 3-Branch size.		
-	3/4' 1/2'		
	3/4' 3/4' 3/4'		
t			
	1/2"		

- Note 1: Release System connection.
- Note 2: Alarm Connections: Connect alarm line piping to 3/4" (20 mm) NPT outlet. When using a Water Motor Alarm, a strainer is required. 1/2" (15 mm) NPT outlet is for electric Alarm Pressure Switch.
- Note 3: Optional non-interruptible connection for Alarm Pressure Switch to activate electric alarm panel. Note: After the flow control valve trips, this location cannot be shut off. Alarms may operate until the outlet chamber of the flow control valve is de-pressurized below the set point of the Alarm Pressure Switch.
- Note 4: Viking Drain Check Valve is manufactured with a 0.067<sup>"</sup> (1.7 mm) orifice to allow alarm line to drain. Do not substitute. Check label for proper orientation.



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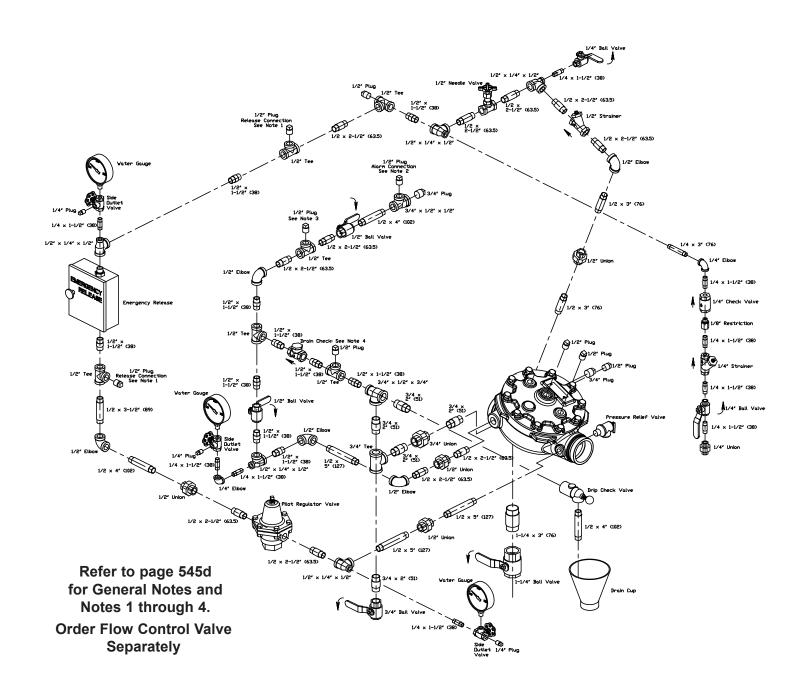


Figure 1 2-1/2" & 3" Pilot Regulating Trim for Model J Flow Control Valve

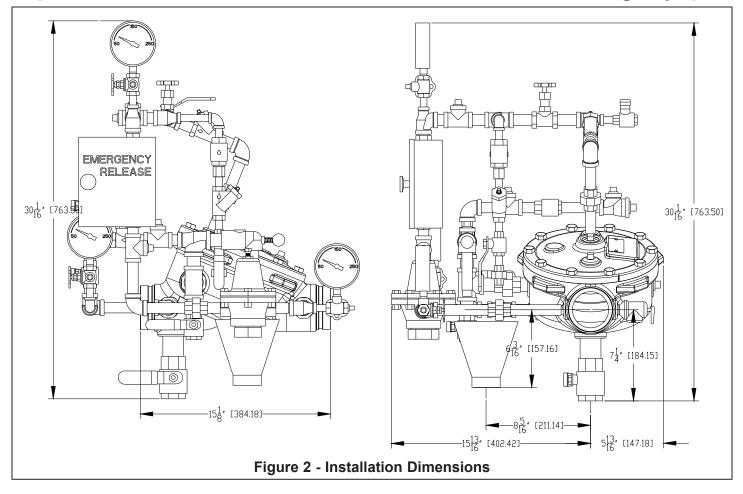


PILOT REGULATING FLOW CONTROL HORIZONTAL TRIM

2-1/2" & 3" (DN65 & DN80) MODEL J

FLOW CONTROL VALVE

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