### For Residential, Commercial, Solar and Industrial Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

# Series 601, 601S

## **Bronze Silent Check Valves**

#### Sizes: 1/4"-1" (8-25mm)

Series 601, 601S Bronze Silent Check Valves efficiently perform all of the functions of a swing check or vertical lift check valve and at the same time operate silently to prevent the effects of water hammer.

#### Features:

- Viton® disc
- Integral brass seat
- Install in horizontal or vertical position (consult factory for proper use in vertical installations)
- $\bullet$  Low pressure drop equivalent to a swing check
- Silent operation

#### Models

601	$^{1}\!/\!_{4}"-^{1}\!/\!_{2}"$ (8 $-$ 15mm) threaded end connections
601S	$^{1/2"}$ – 1" (15 – 25mm) solder end connections*

#### **Specifications**

A bronze silent check valve shall be installed as indicated on the plans. The valve shall have a Viton<sup>®</sup> disc, integral brass seat and silent operation. Pressure rating no less than 400psi (27.6 bars) WOG non-shock. Valve shall be a Watts Regulator Company Series 601 (threaded) or 601S (solder)

#### **Application Notes**

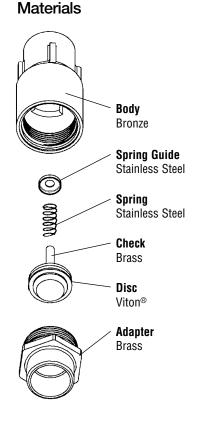
These valves are not suggested for installation in sewage ejector piping.

WARNING: Do not use for reciprocating air compressor service.

\*This valve is designed to be soft soldered into lines without disassembly using a low temperature solder; 420°F (216°C). Other solders such as 95/5 tin antimony 460°F (238°C) or 96/4 tin silver 430°F (221°C) can be used. However, extreme caution must be used to prevent seat damage. Higher temperature solders will damage the seat material. ANSI B16.18 states that the maximum operating pressure of 50-50 solder connections is 200 psi (13.8 bars) at 100°F (38°C), and decreases with higher temperatures. Apply heat with the flame directed AWAY from the center of the valve body. Excessive heat can harm the seats.



601S\*

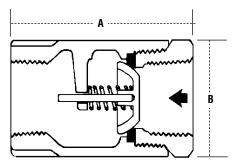


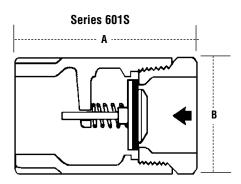


Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

#### **Dimensions – Weights**

Series 601





SIZE	(DN)	DIMENSIONS				WEIGHT		
		A		В				
in.	тт	in.	тт	in.	mm	lbs.	kg.	
Series 60	Series 601							
1⁄4	8	21/8	54	11⁄4	32	.25	.1	
3/8	10	21/8	54	1¼	32	.5	.2	
1/2	15	21/8	54	1¼	32	.5	.2	
Series 601S								
1/2	15	21/4	57	1	25	.25	.1	
3⁄4	20	33%	86	1½	38	.63	.3	
1	25	<b>3</b> <sup>13</sup> ⁄16	97	1%	48	1.0	.5	

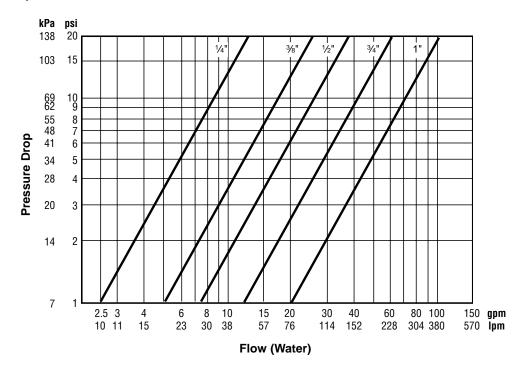
#### Pressure – Temperature

Maximum Working Pressure:

400psi (27.6 bars) WOG non-shock @ 100° F (38° C)

TEMPE	RATURE	PRESSURE		
Fahrenheit	Celsius	psi	bars	
-20° to 100°	-29° to 38°	400	27.6	
200°	93°	200	13.8	
250° 121°		160	11.0	

#### Pressure Drop vs. Flow





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